

Edge Stick-downs

Materials and tools:

- Bostik 2402/NE486 Adhesive (with Bostikure 'D' hardener) or Bostik Boat Adhesive (www.henshaw.co.uk/categories/4-adhesives-thinners-sealant)
- Bostik M501 Thinners or Acetone (<http://www.henshaw.co.uk/products/78-bostik-m501-thinners-only-available-to-companies-not-available-to-general-public>)
- Seam roller (www.henshaw.co.uk/products/152-plastic-seam-roller)
- ½ Inch glue brush (www.henshaw.co.uk/products/2-12-paint-brush)
- Glue pot (www.henshaw.co.uk/products/1-1-litre-glue-pot)
- Mutton cloth or other lint free cloth (www.henshaw.co.uk/products/148-mutton-cloth-x5)
- Eye protection (www.henshaw.co.uk/products/111-goggles)
- Durable rubber gloves (www.henshaw.co.uk/products/110-gloves)



Health and safety

When working with solvents it is essential to work in a well-ventilated environment away from sources of ignition. Gloves and eye protection should be worn at all times and care should be taken to prevent contact with skin and eyes. For further information please refer to manufacturer's material safety data sheets (MSDS) which are available on our website. (www.henshaw.co.uk/pdf/pdf81.pdf)

Edge stick-down procedure

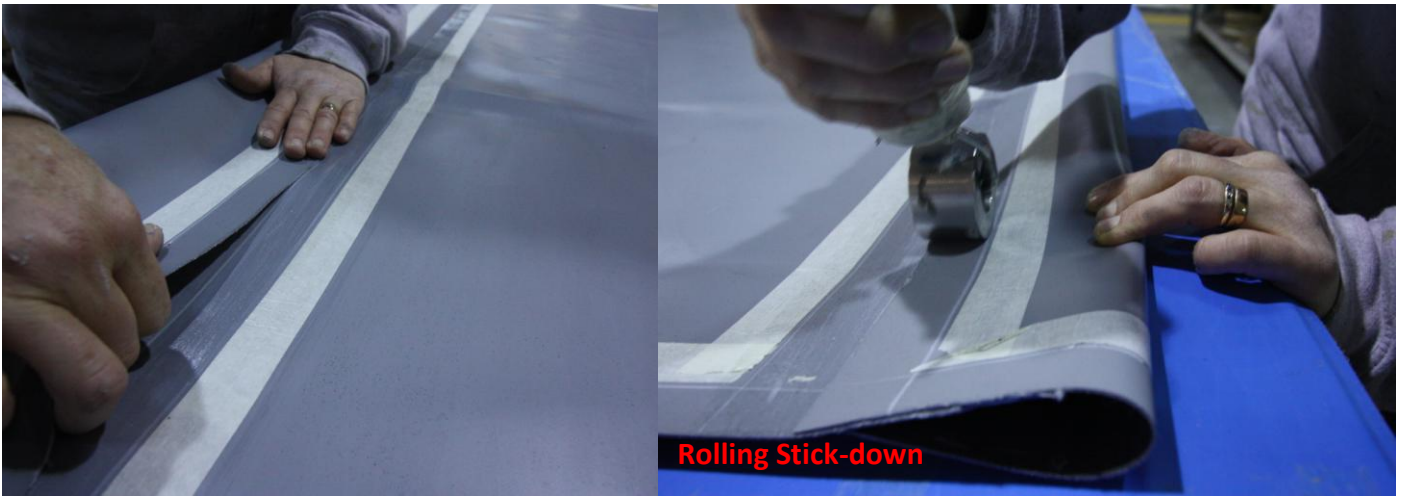
1. Using Bostik M501 cleaning thinners on a cloth, clean between the two pieces of Hypalon to be bonded making sure to remove all debris and grease.



2. Apply the glue with a small brush to both sides of the stick-down pocket. Try to leave pocket open to allow air to flow inside, helping the adhesive to dry.



3. Wait for a minimum of 30 minutes for the priming coat to dry.
4. Apply a second coat of adhesive and wait between 10 and 20 minutes for it to dry.
5. Use the seam roller to roll the stick-down thoroughly.



6. Remove excess adhesive using crepe or a drill with glue removal brush (see cleaning Instructions)